

ABSTRACT OF THE DISCLOSURE

A frame for casings, doors or windows and the like, comprising a base framework constituted by at least two wood layers mutually glued; each layer is formed by at least one longitudinal series of wood tiles mutually connected by so-called finger joints obtained from wood boards without wood imperfections; the leading edge of each wood tile being shaped to form wedge-like teeth, and the trailing edge of the tile being shaped complementarily to the head; the leading and trailing edges of several wood tiles are joined by adhesive, to form a longitudinal series of wood tiles of preset length that is planed and calibrated and composed with adhesive, side by side and overlapped so as to form the frame.